

## To open the filter chamber



**Turn over**  
the Airpura



**Remove** the 4  
retaining screws



**Take off**  
the cover



**Remove**  
the gasket



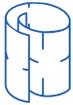
**Position** the  
Prefilter inside  
the filter  
chamber



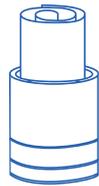
**Place** a felt gasket at  
the bottom of the  
filter chamber



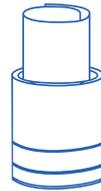
**Unfold** the filter slider  
(Supplied with replacement  
filters or on request  
Part#6F 001)



**Roll it**  
into a spiral



**Insert** the tube  
into the filter  
chamber inside  
the Prefilter



**Let** the spiral  
open to fill  
the opening



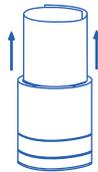
**Open** the top of the  
spiral to make a  
slight funnel



**Insert** the  
Carbon canister into  
the funnel and hold it  
straight



**Let** the canister  
slide down  
the filter slider



**Pull** the filter slider up  
out of the cavity using  
both hands and let the  
canister slide to the  
bottom of the cavity



**Remove** the filter  
slider and fold it  
for further use



**Slide** in the  
Hepa filter

## To close the filter chamber



**Replace**  
the gasket



**Position** the  
indentation in the cover  
into the center of the  
HEPA filter



**Replace**  
the 4 screws  
and tighten



**Turn** the Airpura  
back on casters

**Airpura**   
AIR PURIFIERS

# R600

OPERATING  
&  
FILTER REPLACEMENT  
DIRECTIONS

# TO BEGIN USING YOUR AIRPURA

**Inspect the exterior of your Airpura** to verify there is no damage from shipping. If any damage is noted, please follow the instructions from the distributor returns policy.

**Wipe the unit** with a damp cloth to remove any dust from packaging

**Plug the unit** into a regular grounded 110 volt outlet

**Turn on the unit** to MAX and allow it to run for at least 30 minutes

**Set the variable speed** control to the level you wish

The most efficient way to use your Airpura for regular air quality maintenance is to run it at a low speed **24 hours a day 7 days a week.**

**Always maintain a humidity level of 40% or less in your home to ensure the unit is operating at optimal levels. Overly humid conditions can have an adverse effect on the performance of the carbon. When using purifier with a dehumidifier, please keep dehumidifier at least 6 feet away.**



## FILTER MAINTENANCE AND REPLACEMENT

### The Prefilter

Can be vacuumed from the exterior of the unit once a month or more often. Should be replaced at least after 12 months of use

### To vacuum the Prefilter

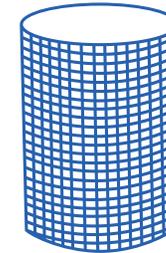
Use the brush attachment on your vacuum cleaner  
Vacuum slowly around the mesh surface of the filter chamber

## IMPORTANT SAFETY NOTE

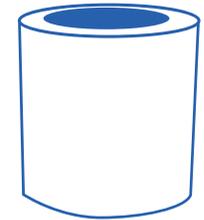
Please ensure air purifier is turned OFF when plugging into a power source. Failure to do so may result in motor potentially stalling and/or burning.



**Poly Prefilter 600 2-pack**  
12 months



**HEPA 600RVHU Filter**  
(99.97 % efficient @ 0.3 Microns)  
3 to 5 years



**18 lbs, Coconut Shell Carbon Filter (100% Blend)**  
24 months

**R614: HEPA 14 Filter**  
(99.99% efficient @ 0.3 Microns)

## Technical specifications

### Particle removal

Over 40 ft<sup>2</sup> true HEPA  
(Measured only 1 side)  
7-12 pleats per inch  
Pleats warm rolled with separators

### Activated carbon filter

18 lbs carbon filter  
13"H X 13.25"OD X 9"ID

### Carbon Bed

2" deep

### Air Flow 560 cfm

More cfm than any other home unit available

### Prefilter

570 in<sup>2</sup> x 1 in

### Housing

Powder coat steel

### Size

23 in x 15 in

### Weight

35 lbs total

### Watts

120 on high / 40 on low

### Sound Level at 6 feet

34.2 db on low  
57.2 db on high  
(Room level 25.1 db)

### Voltage options

115 or 220 volts



## Air purifiers models and filter configurations

	Prefilter	Particulate	Carbon
<b>Alternates</b>	Cotton Prefilter TarBarrier Prefilter		18 lbs Anthracite Carbon Filter (100% Blend)
<b>Upgrade</b>		HEPA 14 Filter (99.99% efficient @ 0.3 Microns) ULPA Filter (99.9999% efficient @ 0.1 Microns)	18 lbs, Impregnated Carbon Filter (17% KI/ Potassium Iodide, 83% Coconut Shell Carbon)